# Bourdon Tube Pressure Gauges Stainless Steel, Safety Pattern Version Model 232.30/233.30, without/with Liquid Filling

WIKA Data Sheet PM 02.04



#### Applications

- Increased safety requirements
- With liquid-filled case for applications with high dynamic pressure pulsations or vibrations
- For gaseous and liquid aggressive media that are not highly viscous or crystallising, also in aggressive ambience
- Process industries: chemical/petrochemical, power stations, mining, on- and offshore, environmental technology, machine building and plant construction

### **Special Features**

- Safety pressure gauge with solid baffle wall designed in compliance with operational safety requirements of EN 837-1, BS 1780 and ASME B 40.1
- Excellent load-cycle stability and shock resistance
- All stainless steel construction
- Scale ranges up to 0 ... 1600 bar



Bourdon Tube Pressure Gauge Model 232.30

## Description

# Design

EN 837-1

# **Nominal size in mm** 63, 100, 160

#### Accuracy class

NS 63: 1,6 NS 100, 160: 1,0

#### Scale ranges

NS 63: 0 ... 1 to 0 ... 1000 bar NS 100: 0 ... 0.6 to 0 ... 1000 bar NS 160: 0 ... 0.6 to 0 ... 1600 bar or all other equivalent vacuum or combined pressure and vacuum ranges

#### Pressure limitation

NS 63:	Steady:	3/4 x full scale value				
	Fluctuating:	2/3 x full scale value				
	Short time:	full scale value				
NS 100, 160:	Steady:	full scale value				
	Fluctuating:	0.9 x full scale value				
	Short time:	1.3 x full scale value				

#### **Operating temperature**

-40 +60 °C without liquid filling
-20 +60 °C gauges with glycerine filling
+200 °C maximum without liquid filling
+100 °C maximum with liquid filling

#### **Temperature effect**

When the temperature of the measuring system deviates from the reference temperature (+20 °C): max.  $\pm 0.4$  %/10 K of full scale value

#### Ingress protection

IP 65 per EN 60 529 / IEC 529 (gauges with back mount: IP 55)

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Data Sheets showing similar devices: Stainless steel series; model 232.50; see data sheet PM 02.02 High pressure series; model 222.30; see data sheet PM 02.09 For UHP applications, safety pressure gauges; model 232.35; see data sheet PM 02.11

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## Standard version

#### **Process connection**

Stainless steel 316L, Lower mount (LM) or lower back mount (LBM) <sup>1)</sup> NS 63: G <sup>1</sup>/<sub>4</sub> B (male), 14 mm flats NS 100, 160: G <sup>1</sup>/<sub>2</sub> B (male), 22 mm flats (NS 160 only lower mount)

#### Pressure element

Stainless steel 316L, < 100 bar: C-type

≥ 100 bar: helical type

#### Movement

Stainless steel

#### Dial

Aluminium, white, black lettering, NS 63 with pointer stop pin

#### Pointer

Aluminium, black

#### Case

Stainless steel, case with solid baffle wall and blow-out back, scale ranges  $\leq 0 \dots 16$  bar (lower mount) with compensating valve to vent case

#### Window

Laminated safety glass

#### **Bezel ring**

Cam ring (bayonet type), stainless steel

#### Liquid filling (for Model 233.30)

Glycerine 99.7 %

1) Connector position back mount only for gauges NS 63 and 100 without liquid filling

## **Dimensions in mm**

NS	Dimensions in mm										Weight in kg		
	а	b	b <sub>1</sub>	b <sub>2</sub>	<b>D</b> 1	D <sub>2</sub>	е	f	G	h ± 1	SW	Model 232.30	Model 233.30
63	17.5	42	42	61	63	63	14.5	18.5	G ¼ B	54	14	0.20	0.26
100	25	59.5	59.5	93	101	100	17	30	G ½ B	87	22	0.65	1.08
160	27 <sup>2)</sup>	65 <sup>3)</sup>	-	-	161	159	17.5	-	G ½ B	118	22	1.30	2.34

Process connection per EN 837-1 / 7.3

2) 41.5 mm with pressure ranges  $\geq$  100 bar 3) 79 mm with pressure ranges  $\geq$  100 bar

#### **Ordering information**

Model / Nominal size / Scale range / Connection size / Connection location / Options

Modifications may take place and materials specified may be replaced by others without prior notice. Specifications and dimensions given in this leaflet represent the state of engineering at the time of printing.

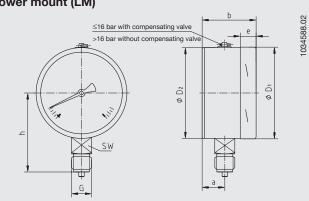
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## Options

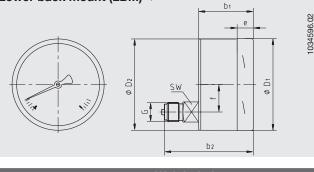
- Other process connection
- Assembly on diaphragm seals see product review DS
- Measuring system Monel (model 262.30)
- Measuring system stainless steel 1.4571
- Panel mounting flange, stainless steel or polished stainless steel
- Surface mounting lugs on case, stainless steel
- Ambient temperature -40 °C: silicone oil filling
- Ingress protection IP 66 / IP 67
- Alarm contacts (see data sheet AC 08.01)
- Pressure gauge with electrical output signal, see Model PGT23.100/160, data sheet PV 12.04
- Version per ATEX Ex II 2 GD c

#### Standard version

#### Lower mount (LM)



#### Lower back mount (LBM) 1)



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